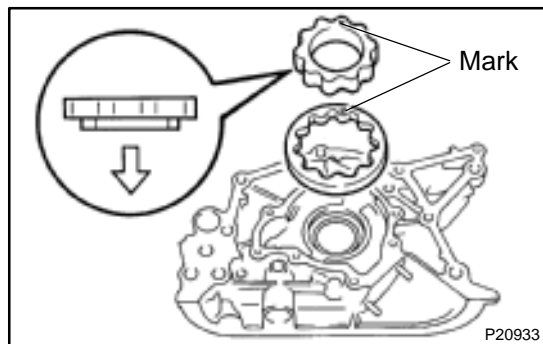


DISASSEMBLY

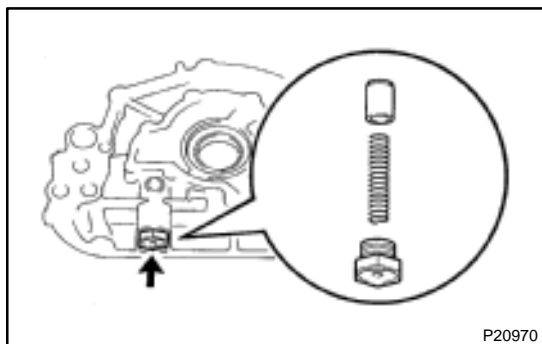
1. REMOVE DRIVEN AND DRIVE ROTORS

- Remove the 8 screws and pump body cover.
Torque: 10 N·m (105 kgf·cm, 8 ft·lbf)
- Remove the drive and driven rotors.



HINT:

At the time of reassembly, please refer to the following items.
Place the drive and driven rotor into pump body with the marks facing the pump body cover side.



2. REMOVE RELIEF VALVE

Remove the plug, spring and relief valve.